

**FORET A QUEUE CONIQUE SERIE EXTRA-LONGUE DIN 1870
BOOR MET MORSE CONUS EXTRA-LANGE REEKS DIN 1870
MORSE TAPER SHANK EXTRA-LONG DRILL DIN 1870**

HSS - HSS-COBALT



HELICE	SPIRAAL	TP 40°	TP 40°		TP 40°	TP 40°	HELICE	SPIRAAL	N 30°		N 30°		
DIN 1870			R1		R2		DIN 1870			R1	R2		
h8	I x L	CM MK	HSS 18701...	HSS-CO5 1870C1	I x L	HSS 18702..	HSS-CO5 1870C2	h8	I x L	CM MK	HSS 18701...	I x L	HSS 18702...
8,00	165x265	1	0800	0800	210x330	0800	0800	30,50	320x480	3	3050	385x610	
8,50	165x265	1	0850	0850	210x330	0850	0850	31,00	320x480	3	3100	385x610	3100
9,00	175x275	1	0900	0900	220x345	0900	0900	31,50	320x480	4	3150	410x635	3150
9,50	175x275	1	0950	0950	220x345	0950	0950	32,00	320x505	4	3200	410x635	3200
10,00	185x285	1	1000	1000	235x360	1000	1000	33,00	320x505	4	3300	410x635	3300
10,50	185x285	1	1050	1050	235x360	1050	1050	34,00	340x530	4	3400	430x665	3400
11,00	195x300	1	1100	1100	250x375	1100	1100	35,00	340x530	4	3500	430x665	3500
11,50	195x300	1	1150	1150	250x375	1150	1150	36,00	340x530	4	3600	430x665	3600
12,00	205x310	1	1200	1200	260x395	1200	1200	37,00	340x530	4	3700	430x665	3700
12,50	205x310	1	1250	1250	260x395	1250	1250	38,00	360x555	4	3800	460x695	3800
13,00	205x310	1	1300	1300	260x395	1300	1300	39,00	360x555	4	3900	460x695	3900
13,50	220x325	1	1350	1350	275x410	1350	1350	40,00	360x555	4	4000	460x695	4000
14,00	220x325	1	1400	1400	275x410	1400	1400	41,00	360x555	4	4100	460x695	4100
14,50	220x340	2	1450	1450	275x425	1450	1450	42,00	360x555	4	4200	460x695	4200
15,00	220x340	2	1500	1500	275x425	1500	1500	43,00	360x585	4	4300	490x735	4300
15,50	230x355	2	1550	1550	295x445	1550	1550	44,00	360x585	4	4400	490x735	4400
16,00	230x355	2	1600	1600	295x445	1600	1600	45,00	360x585	4	4500	490x735	4500
16,50	230x355	2	1650	1650	295x445	1650	1650	46,00	360x585	4	4600	490x735	4600
17,00	230x355	2	1700	1700	295x445	1700	1700	47,00	360x585	4	4700	490x735	4700
17,50	245x370	2	1750	1750	310x465	1750	1750	48,00	405x605	4	4800	510x765	4800
18,00	245x370	2	1800	1800	310x465	1800	1800	49,00	405x605	4	4900	510x765	4900
18,50	245x370	2	1850	1850	310x465	1850	1850	50,00	405x605	4	5000	510x765	5000
19,00	245x370	2	1900	1900	310x465	1900	1900	DIN 341				NORMES VD VD NORMEN	
19,50	260x385	2	1950	1950	325x490	1950	1950					h8	I x L
20,00	260x385	2	2000	2000	325x490	2000	2000	51,00	330x530	5	5100	400x600	405100
20,50	260x385	2	2050	2050	325x490	2050	2050	52,00	330x530	5	5200	500x700	505200
21,00	260x385	2	2100	2100	325x490	2100	2100	53,00	330x530	5	5300	400x600	405300
21,50	270x405	2	2150	2150	345x515	2150	2150	54,00	330x530	5	5400	500x750	505400
22,00	270x405	2	2200	2200	345x515	2200	2200	55,00	330x530	5	5500		
22,50	270x405	2	2250	2250	345x515	2250	2250	56,00	330x530	5	5600	400x600	405600
23,00	270x405	2	2300	2300	345x515	2300	2300	57,00	330x530	5	5700		
23,50	270x425	3	2350	2350	345x535	2350	2350	58,00	330x530	5	5800	500x700	505800
24,00	290x440	3	2400	2400	365x555	2400	2400	60,00	330x530	5	6000	400x650	406000
24,50	290x440	3	2450	2450	365x555	2450	2450	60,00		5		600x765	606000
25,00	290x440	3	2500	2500	365x555	2500	2500	62,00	330x530	5	6200	400x600	406200
25,50	290x440	3	2550	2550	365x555	2550	2550	63,00	330x530	5	6300	650x830	606300
26,00	290x440	3	2600	2600	365x555	2600	2600	64,00	330x550	5	6400	400x600	406400
26,50	290x440	3	2650	2650	365x555	2650	2650	65,00	350x550	5	6500	500x700	506500
27,00	305x460	3	2700	2700	385x580	2700	2700	68,00		5		400x600	406800
27,50	305x460	3	2750	2750	385x580	2750	2750	70,00	330x550	5	7000	500x700	507000
28,00	305x460	3	2800	2800	385x580	2800	2800	75,00	350x550	5	7500	400x600	407500
28,50	305x460	3	2850	2850	385x580	2850	2850	80,00	380x640	6	8000	400x630	408000
29,00	305x460	3	2900	2900	385x580	2900	2900						
29,50	305x460	3	2950	2950	385x580	2950	2950						
30,00	305x460	3	3000	3000	385x580	3000	3000						