









**FORET CYLINDRIQUE CARBURE MONOBLOC
CILINDRISCHE BOOR IN VOLHARDMETAAL
STRAIGHT SHANK DRILL SOLID CARBIDE**

| MG | DIN 1897 | | DIN 338 | | DIN 340 | | MG | DIN 1897 | | DIN 338 | | DIN 340 | |
|-------|---|----------------|---|---------------|---|---------------|-------|--|----------------|---|---------------|---|---------------|
| Dia |  | |  | |  | | Dia |  | |  | |  | |
| | EXTRA-COURT EXTRA-KORT | | COURT KORT | | LONG LANG | | | EXTRA-COURT EXTRA-KORT | | COURT KORT | | LONG LANG | |
| h7 | l x L | VHM 1897M.. | l x L | VHM 338M.. | l x L | VHM 340M.. | h7 | l x L | VHM 1897M.. | l x L | VHM 338M.. | l x L | VHM 340M.. |
| 8,60 | 40x84 | 0860 | 81x125 | 0860 | 75x150 | 0860 | 10,50 | 43x89 | 1050 | 87x133 | 1050 | | |
| 8,70 | 40x84 | 0870 | 81x125 | 0870 | 75x150 | 0870 | 10,80 | 43x89 | 1080 | | | | |
| 8,80 | 40x84 | 0880 | 81x125 | 0880 | 75x150 | 0880 | 11,00 | 47x95 | 1100 | 94x142 | 1100 | 75x150 | 1100 |
| 8,90 | 40x84 | 0890 | 81x125 | 0890 | 75x150 | 0890 | 11,50 | 47x95 | 1150 | 94x142 | 1150 | | |
| 9,00 | 40x84 | 0900 | 81x125 | 0900 | 75x150 | 0900 | 12,00 | 51x102 | 1200 | 101x151 | 1200 | 90x200 | 1200 |
| 9,10 | 40x84 | 0910 | 81x125 | 0910 | 75x150 | 0910 | 12,50 | 51x102 | 1250 | 101x151 | 1250 | | |
| 9,20 | 40x84 | 0920 | 81x125 | 0920 | 75x150 | 0920 | 13,00 | 51x102 | 1300 | 101x151 | 1300 | | |
| 9,30 | 40x84 | 0930 | 81x125 | 0930 | 75x150 | 0930 | 13,50 | 54x107 | 1350 | | | | |
| 9,40 | 40x84 | 0940 | 81x125 | 0940 | 75x150 | 0940 | 14,00 | 54x107 | 1400 | | | | |
| 9,50 | 43x89 | 0950 | 81x125 | 0950 | 75x150 | 0950 | 15,00 | 56x111 | 1500 | | | | |
| 9,60 | 43x89 | 0960 | 87x133 | 0960 | | | 16,00 | 58x115 | 1600 | | | | |
| 9,70 | 43x89 | 0970 | 87x133 | 0970 | | | 17,00 | 60x119 | 1700 | | | | |
| 9,80 | 43x89 | 0980 | 87x133 | 0980 | | | 18,00 | 62x123 | 1800 | | | | |
| 9,90 | 43x89 | 0990 | 87x133 | 0990 | | | 19,00 | 64x127 | 1900 | | | | |
| 10,00 | 43x89 | 1000 | 87x133 | 1000 | 75x150 | 1000 | 20,00 | 66x131 | 2000 | | | | |
| 10,20 | 43x89 | 1020 | 87x133 | 1020 | | | | | | | | | |

**FORET CYLINDRIQUE CARBURE MONOBLOC 3 LEVRES
CILINDRISCHE BOOR IN VOLHARDMETAAL 3 LIPPEN
STRAIGHT SHANK DRILL SOLID CARBIDE 3 FLUTES**

| Dia |  | | | | | | | | | | | | |
|------|--|------------------|------|-------|------------------|-------|-------|------------------|-------|--------|------------------|--|--|
| h7 | l x L | VHM 1897M3L.. | h7 | l x L | VHM 1897M3L.. | h7 | l x L | VHM 1897M3L.. | h7 | l x L | VHM 1897M3L.. | | |
| 3,00 | 16x46 | 0300 | 5,50 | 28x66 | 0550 | 8,50 | 37x79 | 0850 | 11,50 | 95x47 | 1150 | | |
| 3,30 | 18x49 | 0330 | 6,00 | 28x66 | 0600 | 8,60 | 40x84 | 0860 | 12,00 | 51x102 | 1200 | | |
| 3,50 | 20x52 | 0350 | 6,50 | 31x70 | 0650 | 9,00 | 40x84 | 0900 | 12,50 | 51x102 | 1250 | | |
| 4,00 | 22x55 | 0400 | 6,80 | 31x70 | 0680 | 9,50 | 40x84 | 0950 | 13,00 | 51x102 | 1300 | | |
| 4,20 | 22x55 | 0420 | 7,00 | 34x74 | 0700 | 10,00 | 43x89 | 1000 | 14,00 | 54x107 | 1400 | | |
| 4,50 | 24x58 | 0450 | 7,50 | 34x74 | 0750 | 10,50 | 43x89 | 1050 | 15,00 | 56x111 | 1500 | | |
| 5,00 | 26x62 | 0500 | 8,00 | 37x79 | 0800 | 11,00 | 47x95 | 1100 | 16,00 | 58x115 | 1600 | | |

**FORET CARBURE TIALN POUR ACIER HRC50-HRC70
VHM BOOR TIALN VOOR STAAL HRC50-HRC70
SOLID CARBIDE DRILL + TIALN FOR STEEL HRC-50-HRC70**

| Dia |  | | | | | | | | | | | | |
|------|--|-----------------|------|-------|-----------------|-------|--------|-----------------|-------|--------|-----------------|---------------------------------------|--|
| h7 | l x L | VHM 6537XP.. | h7 | l x L | VHM 6537XP.. | h7 | l x L | VHM 6537XP.. | h7 | l x L | VHM 6537XP.. | POUR ACIER TREMPE 50-70 HRC | |
| 3,00 | 16x46 | 0300 | 5,50 | 35x75 | 0550 | 8,50 | 50x98 | 0850 | 11,50 | 71x119 | 1150 | VOOR GEHARDE STAAL 50-70 HRC | |
| 3,30 | 18x48 | 0330 | 6,00 | 35x75 | 0600 | 9,00 | 57x105 | 0900 | 12,00 | 71x119 | 1200 | | |
| 3,50 | 20x50 | 0350 | 6,50 | 40x80 | 0650 | 9,50 | 57x105 | 0950 | 12,50 | 60x107 | 1250 | | |
| 4,00 | 22x52 | 0400 | 6,80 | 45x85 | 0680 | 10,00 | 63x111 | 1000 | 14,00 | 77x125 | 1400 | | |
| 4,20 | 25x65 | 0420 | 7,00 | 45x85 | 0700 | 10,20 | 63x111 | 1020 | 16,00 | 65x115 | 1600 | | |
| 4,50 | 28x68 | 0450 | 7,50 | 45x85 | 0750 | 10,50 | 63x111 | 1050 | | | | | |
| 5,00 | 32x72 | 0500 | 8,00 | 50x98 | 0800 | 11,00 | 71x119 | 1100 | | | | | |